



TDS Brno - Sekce řízení jakosti a certifikace, p. s.

U vlečky 29/5, 617 00 Brno

Certification body accredited by National accreditation body No.3105

Czech Republic according to ISO/IEC 17021-1:2015

CERTIFICATE

No.: TDS 105/2019

The TDS CERT
certification body
for management systems

c o n f i r m s

on the basis of a positive result of recertification audit No. 113/2019
that the company



Strojírny Bohdalice, a.s.

Bohdalice 63

CZ – 683 41 Bohdalice

has established and applies a quality management system
in accordance with

ISO 9001:2015

in conjunction with the requirements

ISO 3834-2:2005

in the line of

**Manufacture and Sale of Welding Constructions, Machines and Equipments,
Solar Systems and Units for Power Supply and Environment.**

This certificate is valid until 12th July 2022.

Company has been certificated since 2007.

Further explanation as to the subject and certificate as well as to applicability of requirements referring to Standard EN ISO 9001 and EN ISO 3834-2 can be obtained at the indicated organization.

Brno, 13.7.2019



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Ing. Jiří Noss
Director of certification body

The list of activities welding process is given in Appendix of this certificate.





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Annex to certificate No.: TDS 105/2019

WELDING PROCESS SPECIFICATION

Certificate No.: **TDS 105/2019** confirming the introduction and use of a welding process in accordance with the requirements of EN ISO 3834-2:2005 applies to the following specifications:

1. 1. Type of product

manufacture of steel construction and machinery technologic units

2. Product standards

ČSN 73 2603; ČSN EN 1090-2, ČSN EN 1090-1+A1, ČSN EN 1090-2+A1, ČSN EN ISO 3834-1, ČSN EN ISO 3834-2, ČSN EN ISO 3834-5, CEN ISO/TR 3834-6, ČSN EN 13445-1+5, ČSN EN 12779+A1, ČSN EN 741+A1, ČSN ISO 12100, ČSN EN 14986, ČSN EN 15089, ČSN EN ISO 12499, ČSN EN 287-1, ČSN EN ISO 9606-1, ČSN EN ISO 14731, ČSN EN ISO 9712, ČSN EN ISO 15609-1, ČSN EN ISO 15614-1, ČSN EN ISO 17635, ČSN EN ISO 17662, Regulation of the European Parliament and Council Regulation (EU) no. 305/2011

3. The Group of base material (according to CEN ISO/TR 15608)

1.1, 1.2, 1.4, 8.1, 8.2

4. Welding and related processes (according to EN ISO 4063)

| Welding processes (ISO 4063) | Group of basic materials (According to CEN ISO / TR 15608) |
|------------------------------|---|
| 135 | 1.1, 1.2, 1.4 |
| 141 | 8.1, 8.2 |

5. Officials welding coordinator (according to EN ISO 14731)

| Name | Qualification | Job function and level |
|------------------|---------------|--|
| Ing. Pavel Randa | EWE, IWE | Welding supervision; specific requirements according to EN ISO 14731, section 6.2 point a) |

This annex is valid with the certificate No.: TDS 105/2019 only and is valid only for the duration of this certificate.

Brno, 13.7.2019



Ing. Jiří Noss
Director of certification body

